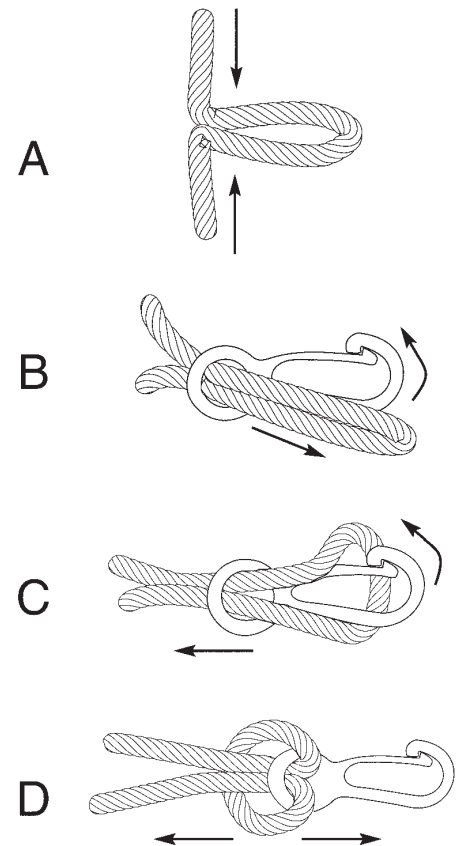
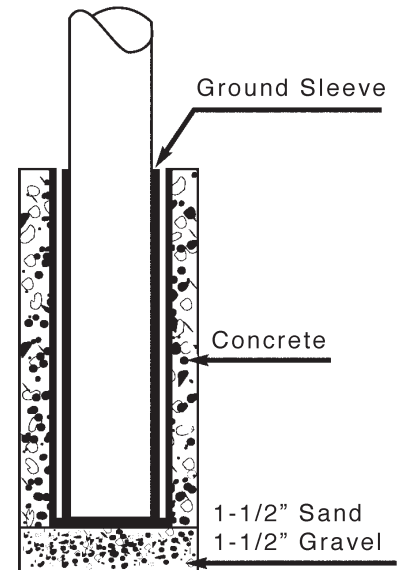


Liberty Flags Inc.

How to install & assemble your Liberty Flagpole

1. Dig a hole 2" deeper than length of ground sleeve and approximately 18" in diameter. Line bottom of hole with 1-1/2" gravel and 1-1/2" sand for drainage.
2. Prepare ready-mix concrete - approximately (3) 80 lb. bags.
3. Set sleeve upright in center of hole and fill in around it with concrete mixture. Do not allow concrete to get into or under sleeve. Be sure sleeve extends 1/2" to 1" above ground after final grading. Use a level at two points on the sleeve 90 degrees apart to make sure it's plumb. Check plumb several times while filling hole. Level off smoothly at top.
4. Assemble pole sections by sliding together, with swaged ends extending upwards into next section. The top section is unswaged. The second section from the bottom is unswaged. The remaining sections make up the rest of the pole. The bottom section is drilled for the cleat. Attach cleat, using the self-tapped screws supplied.
5. Screw ball ornament into top of truck. Use Lok-Tite or other stem cement if available. Using a wrench, securely tighten down the jam nut against the truck. Thread halyard through pulley and tie ends together. Slip the truck onto top of the flagpole. Align the sheave (pulley) over the cleat. Using an Allen wrench, tighten the set screws holding the truck to the shaft.
6. Thread the halyard through the truck sheave. Tie the halyard ends loosely together to check for proper halyard length. The halyard should have only 2-3" loop below the cleat, enough to wrap 3-4 times around the cleat. Cut off excess halyard. Fuse the ends with a flame to prevent fraying.
7. To affix snap hooks:
 - A) Pinch halyard between thumb and forefinger, forming loop.
 - B) Push loop through eye in snap hook-continue pushing until loop reaches end of snap hook.
 - C) Bring loop over end of snap-fold back towards halyard.
 - D) Pull snap hook in opposite direction, thus tightening it into position.
 - E) Affix second snap hook the appropriate distance above the first, according to the size of the flag being flown (example - approximately 3' for a 3'x5' foot flag).
8. When concrete has set, insert butt end of pole until fully seated in sleeve. Rotate pole until pulley faces in opposite direction from prevailing wind.
9. Use strip of caulking (Mortite, for example) to seal space between sleeve and pole.



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